

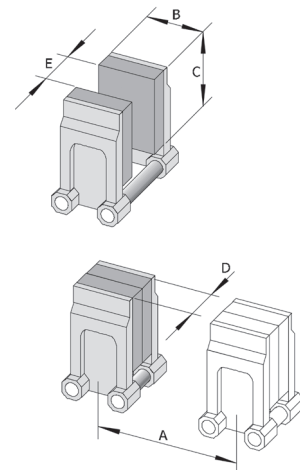
HV200E

Linear mould Stroke 180 mm, 200 mm, 230 mm

Width: approx. 1.100 mm
Length: approx. 3.000 mm
Depth: approx. 2.400 mm



		mm	mm	mm
Linear mould Stroke	A	180	200	230
Mould Width	B	200	220	250
Mould Length	C	230	230	230
Mould Thickness	D	2x75±3	2x75±3	2x75±3
Opening Stroke	E	115	115	115
Platen daylight		265	265	265
Clamping Force		27 kN	27 kN	27 kN
Dry Cycle		1,3 s	1,3 s	1,4 s
Centre Distances	2 fold	50 / 60 / 70	50 / 60 / 70 / 85	(100)
	3 fold	50	50 / 60	70
	4 fold			50



Extruder		ø 36	ø 45
Electric Motor / Gearbox-unit, Speed adjustable			
Screw Speed	min ⁻¹	0 ... 100	0 ... 100
Screw	mm	36 / 20 D	45 / 20 D

Energy Requirements

Installed Power, approx.	kW	15,6	23,0
Air Requirement, approx.	NI / min	250	250
Air Working Pressure	bar	7 - 10	7 - 10

Cooling Requirement

Extruder typical	kJ/h	6.000	6.000
Blow Mold typical	kJ/h	10.000	15.000

- Modification reserved
- Standard electric supply:
3 x 380-415V, 50/60Hz
- Alternative centre distances possible
- Please ask for additional equipment

The effective consumption data for electric, air and water are product dependent.

**Of course the matching
HESTA heads are available.**