

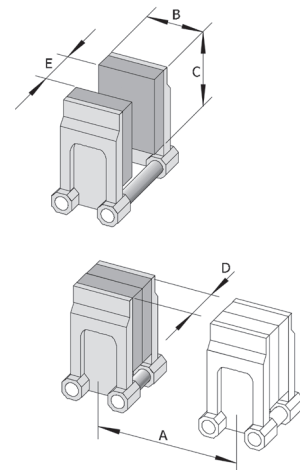
HMD420E

Linear mould Stroke 420 mm



Width: approx. 3.500 mm
Length: approx. 2.400 mm
Depth: approx. 4.000 mm

		mm
Linear mould Stroke	A	420
Mould Width	B	410
Mould Length	C	360
Mould Thickness	D	2x100±3
Opening Stroke	E	154
Platen daylight		355
Clamping Force		80 kN
Dry Cycle		2 s
Centre Distances	2x2 fold	160 / 140 / 125
	2x3 fold	100 / 115
	2x4 fold	85
	2x5 fold	70 / 60
	2x6 fold	60



Extruder		ø 60	ø 70	ø 80
Electric Motor / Gearbox-unit, Speed adjustable				
Screw Speed	min ⁻¹	0 ... 80	0 ... 80	0 ... 80
Screw	mm	60 / 22 D	70 / 22 D	80 / 22 D

Energy Requirements

Installed Power, approx.	kW	65	75	105
Air Requirements	NI/min	1.200	1.200	1.200
Air Working Pressure	bar	7-10	7-10	7-10

Cooling Requirement

Extruder typical	kJ/h	12.000	12.000	20.000
Blow Mold typical	kJ/h	30.000	38.000	48.000

- Modification reserved
- Standard electric supply:
3 x 380-415V, 50/60Hz
- Alternative centre distances possible
- Please ask for additional equipment

The effective consumption data for electric, air and water are product dependent.

**Of course the matching
HESTA heads are available.**