

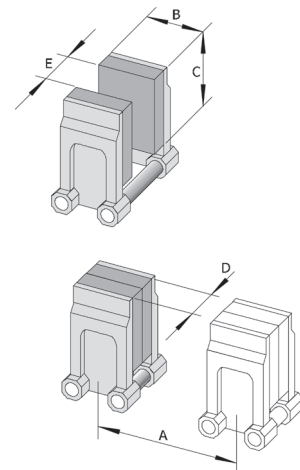
HMD360E

Linear mould Stroke 310 mm, 360 mm



Width: approx. 2.500 mm
Length: approx. 2.300 mm
Depth: approx. 4.100 mm

		mm	mm
Linear mould Stroke	A	310	360
Mould Width	B	300	350
Mould Length	C	340	340
Mould Thickness	D	2x90±3	2x90±3
Opening Stroke	E	154	154
Platen daylight		335	335
Clamping Force		60 kN	60 kN
Dry Cycle		1,4 s	1,6 s
Centre Distances	2x2 fold	100 / 110 / (125)	100 / 110 / 125 / 140
	2x3 fold	70 / 85	70 / 85 / 100
	2x4 fold	50 / 60	50 / 60 / 70
	2x5 fold	50	50 / 60
	2x6 fold		50



Extruder		ø 50	ø 60	ø 70
Electric Motor / Gearbox-unit, Speed adjustable				
Screw Speed	min ⁻¹	0 ... 85	0 ... 80	0 ... 80
Screw	mm	50 / 22 D	60 / 22 D	70 / 22 D

Energy Requirements

Installed Power, approx.	kW	46	61	71
Air Requirement, approx.	Nl/min	1.000 / 1.200	1.000 / 1.200	1.000 / 1.200
Air Working Pressure	bar	7-10	7-10	7-10

Cooling Requirement

Extruder typical	kJ/h	8.000	12.000	12.000
Blow Mold typical	kJ/h	22.000	30.000	38.000

- Modification reserved
- Standard electric supply:
3 x 380-415V, 50/60Hz
- Alternative centre distances possible
- Please ask for additional equipment

The effective consumption data for electric, air and water are product dependent.

**Of course the matching
HESTA heads are available.**