

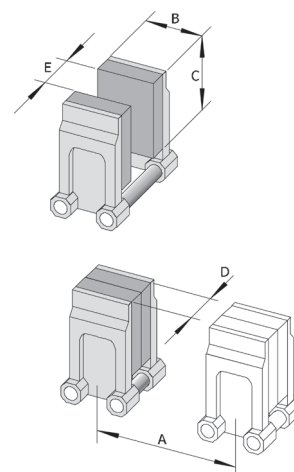
# HM360E

Linear mould Stroke 310 mm, 360 mm

Width: approx. 1.350 mm  
Length: approx. 2.300 mm  
Depth: approx. 3.000 mm



		mm	mm
Linear mould Stroke	A	<b>310</b>	<b>360</b>
Mould Width	B	330	380
Mould Length	C	340	340
Mould Thickness	D	2x90±3	2x90±3
Opening Stroke	E	154	154
Platen daylight		335	335
Clamping Force		60 kN	60 kN
Dry Cycle		1,4 s	1,6 s
Centre Distances	2 fold	100 / 110 / (125)	100 / 110 / 125 / 140
	3 fold	70 / 85	70 / 85 / 100
	4 fold	50 / 60	50 / 60 / 70
	5 fold	50	50 / 60
	6 fold		50



<b>Extruder</b>		<b>ø 50</b>	<b>ø 60</b>	<b>ø 70</b>
Electric Motor / Gearbox-unit, Speed adjustable				
Screw Speed	min <sup>-1</sup>	0 ... 85	0 ... 80	0 ... 80
Screw	mm	50 / 22 D	60 / 22 D	70 / 22 D

### Energy Requirements

Installed Power, approx.	kW	40	55	65
Air Requirement, approx.	Nl/min	500 / 600	500 / 600	500 / 600
Air Working Pressure	bar	7 - 10	7 - 10	7 - 10

### Cooling Requirement

Extruder typical	kJ/h	8.000	12.000	12.000
Blow Mold typical	kJ/h	22.000	30.000	38.000

- Modification reserved
- Standard electric supply:  
3 x 380-415V, 50/60Hz
- Alternative centre distances possible
- Please ask for additional equipment

The effective consumption data for electric, air and water are product dependent.

**Of course the matching HESTA heads are available.**