

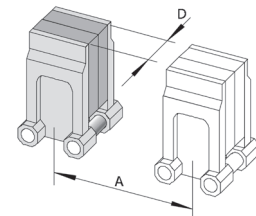
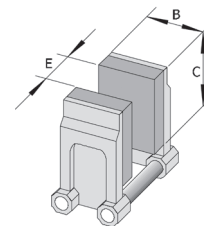
HLD900E

Linear mould Stroke 900 mm

Width: approx. 6.300 mm
Length: approx. 2.600 mm
Depth: approx. 5.700 mm



		mm
Linear mould Stroke	A	900
Mould Width	B	890
Mould Length	C	400
Mould Thickness	D	2x120±3 / 2x150±3
Opening Stroke	E	260
Platen daylight		560
Clamping Force		350 kN
Dry Cycle		3,8 s
Centre Distances	2x2 fold	400
	2x3 fold	280
	2x4 fold	200
	2x5 fold	150
	2x6 fold	125
	2x8 fold	100
	2x10 fold	85
	2x12 fold	70
	2x14 fold	60
	2x16 fold	50



Extruder

ø 100

Electric Motor / Gearbox-unit, Speed adjustable		
Screw Speed	min ⁻¹	0 ... 60
Screw	mm	100 / 24 D

Energy Requirements

Installed Power, approx.	kW	174,1
Air Requirement, approx.	NI/min	1.800
Air Working Pressure	bar	7-10

Cooling Requirement

Extruder typical	kJ/h	25.000
Blow Mold typical	kJ/h	140.000

- Modification reserved
- Standard electric supply:
3 x 380-415V, 50/60Hz
- Alternative centre distances possible
- Please ask for additional equipment

The effective consumption data for electric, air and water are product dependent.

**Of course the matching
HESTA heads are available.**