

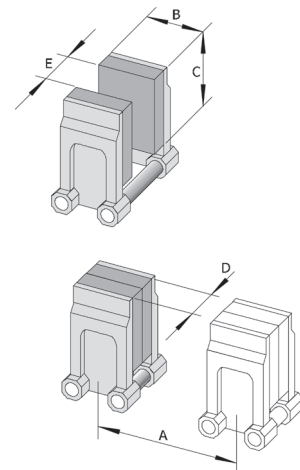
# HLD700E

Linear mould Stroke 700 mm

Width: approx. 5.200 mm  
Length: approx. 2.500 mm  
Depth: approx. 5.600 mm



		mm
Linear mould Stroke	A	<b>700</b>
Mould Width	B	690
Mould Length	C	400
Mould Thickness	D	2x120±3
Opening Stroke	E	240
Platen daylight		480
Clamping Force		220 kN
Dry Cycle		3,3 s
Centre Distances	2x2 fold	300
	2x3 fold	200
	2x4 fold	150
	2x5 fold	120 / 125
	2x6 fold	100
	2x8 fold	80
	2x10 fold	60



<b>Extruder</b>		<b>ø 90</b>	<b>ø 100</b>
Electric Motor / Gearbox-unit, Speed adjustable			
Screw Speed	min <sup>-1</sup>	0 ... 65	0 ... 60
Screw	mm	90 / 24 D	100 / 24 D

### Energy Requirements

Installed Power, approx.	kW	157,1	174,1
Air Requirement, approx.	NI/min	1.400	1.800
Air Working Pressure	bar	7-10	7-10

### Cooling Requirement

Extruder typical	kJ/h	22.000	25.000
Blow Mold typical	kJ/h	100.000	140.000

- Modification reserved
- Standard electric supply:  
3 x 380-415V, 50/60Hz
- Alternative centre distances possible
- Please ask for additional equipment

The effective consumption data for electric, air and water are product dependent.

**Of course the matching HESTA heads are available.**