

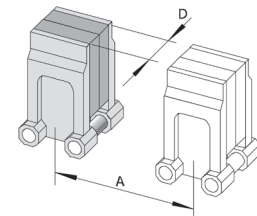
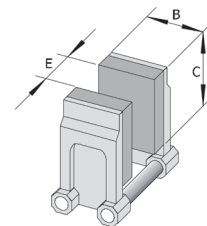
# HGD490E

Linear mould Stroke 490 mm

Width: approx. 3.500 mm  
Length: approx. 2.600 mm  
Depth: approx. 5.500 mm



		mm
Linear mould Stroke	A	<b>490</b>
Mould Width	B	480
Mould Length	C	400
Mould Thickness	D	2x120±3
Opening Stroke	E	220
Platen daylight		460
Clamping Force		120 kN
Dry Cycle		2,2 s
Centre Distances	2x2 fold	180 / 200
	2x3 fold	125 / 140
	2x4 fold	85 / 100
	2x5 fold	85
	2x6 fold	60 / 70
	2x8 fold	50



## Extruder

		ø 80	ø 90
Electric Motor / Gearbox-unit, Speed adjustable			
Screw Speed	min <sup>-1</sup>	5 ... 70	5 ... 65
Screw	mm	80 / 24 D	90 / 24 D

## Energy Requirements

Installed Power, approx.	kW	122,6	148
Air Requirement, approx.	NI/min	1.400	1.400
Air Working Pressure	bar	7-10	7-10

## Cooling Requirement

Extruder typical	kJ/h	20.000	22.000
Blow Mold typical	kJ/h	60.000	100.000

- Modification reserved
- Standard electric supply:  
3 x 380-415V, 50/60Hz
- Alternative centre distances possible
- Please ask for additional equipment

The effective consumption data for electric, air and water are product dependent.

**Of course the matching HESTA heads are available.**