

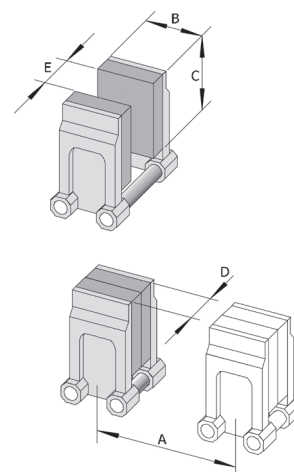
# HG460E

Linear mould Stroke 360 mm, 460 mm

Width: approx. 2.300 mm  
Length: approx. 2.500 mm  
Depth: approx. 4.100 mm



		mm	mm
Linear mould Stroke	A	<b>360</b>	<b>460</b>
Mould Width	B	360 (380)	460 (480)
Mould Length	C	400	400
Mould Thickness	D	2x120±3	2x120±3
Opening Stroke	E	220	220
Platen daylight		460	460
Clamping Force		120 kN	120 kN
Dry Cycle		1,9 s	2,1 s
Centre Distances	2 fold	160	180 / 200
	3 fold	85 / 100	125 / 140
	4 fold	70	85 / 100
	6 fold	50	60 / 70
	8 fold		50



## Extruder

		ø 60	ø 70
Electric Motor / Gearbox-unit, Speed adjustable			
Screw Speed	min <sup>-1</sup>	0 ... 80	0 ... 80
Screw	mm	60 / 22 D	70 / 22 D

## Energy Requirements

Installed Power, approx.	kW	58,9	67,6
Air Requirement, approx.	NI/min	500 / 600	500 / 600
Air Working Pressure	bar	7-10	7-10

## Cooling Requirement

Extruder typical	kJ/h	12.000	12.000
Blow Mold typical	kJ/h	30.000	38.000

- Modification reserved
- Standard electric supply:  
3 x 380-415V, 50/60Hz
- Alternative centre distances possible
- Please ask for additional equipment

The effective consumption data for electric, air and water are product dependent.

**Of course the matching  
HESTA heads are available.**